



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4635-044

Job Sheet 167057-J



Part No: D4635-044

Job Qty: 1 pcs

Part Name: Aft Ceiling Panel Assembly RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/23/17

Job Tracking No:

Due Date: 11/17/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea		11/16/17	0.00	0.00	Start Up Small Fab	N.M.L 18-2-22
100	Small Fab	1 pcs		11/17/17	0.00	1.00	Small Fab	N.M.L 18-2-22
110	Small Fab	1 pcs		11/17/17	0.00	0.00	Small Fab	N.M.L 18-2-22
120	QC	1 pcs		11/17/17	0.00	0.00	QC5	38 MAR 23 2018
130	Packaging	1 pcs		11/17/17	0.00	0.00	Packaging3	9-89 SmR
140	QC	1 pcs		11/17/17	0.00	0.00	QC21	

Part Op 100 - *** APPLY A 3/16" SEAM OF PLASTIC-WELD 2 ON TOTAL LENGTH OF PART ON EACH SIDE OF LIGHT, LET
Descriptions: DRY FOR ONE HOUR*** PLASTIC-WELD 2 BATCH: 1- Assemble as per Dwg D4635-042 2-
Install No Smoking & Seat belt symbols 3-Install led lights 4- Install air valves 5-Install wiring harness

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4635-144	1	1	0	0
	D4646-15011752	1	25	0	0
	D4652-3 5011749	1	0	0	0
	D4652-5 5011755	1	11	0	0
	D4655-1 5005830	1	17	0	0
	D4708-9 5001856	1	5	0	0
	D4728-046 5018478	1	13	0	0
	D4743-1 5008778	1	22	0	0
	MS21044-N08 5005143	4	86	0	0
	MS21919-WDG8 500542	3	30	0	0
	MS24693-BB51 FM128057	4	323	0	0
	NAS1149DN832J FM137587-15	4	1,752	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐										
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Date : _____		QTY Effective : _____		MRB (QSI042) Approval																										
Deviation		Disposition		Completed By																										
				Lead hand / Supervisor Approval Verification																										
				QC / QA Coordinator Approval																										
Master Unit 001131 Job No 167057-J DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 813 832-5200 Email: sales@dartaero.com www.dartaerospace.com DART AEROSPACE Container No: S044768 Part: D4635-044 Job No: 167057-J Serial No/Batch: S044768 Revision: D4635 Inspector: Date: 02/22/18																														
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